

CELL :-Tensioner **CELL NAME:** Assembly Shop **MACHINE / STAGE –**Bajaj Tensioner **OPERATION-** Assembly

KAIZEN THEME :-To Avoid production loss

IDEA :-Convert Honda tensioner line in Bajaj tensioner line

WIDELY/DEEPLY:-

COUNTERMEASURE- Convert Honda tensioner line in Bajaj tensioner line to all

PROBLEM / PRESENT STATUS :- In month of Aug.14 Bajaj tensioner production target is 8585 No's Per day & we have only three lines for that our Three line capacity is 7200 No's per day

fixture & modify in put & out put table

BENCHMARK	1385
TARGET	00
KAIZEN START	01/08/14
KAIZEN FINISH	04/08/14

TEAM MEMBERS :-Ramesh Thanvi
Samadhan Bankar

BENEFITS :- Production Loss Zero

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
Why- Production Target is high
Why- Line capacity problem
Why- Three lines are available

RESULT :-Avoid production loss zero due to Line capacity

ROOT CAUSE :- Three lines are available

REGISTRATION NO. & DATE: -04/08/14

REGISTERED BY :- Ramesh Thanvi

MANAGER'S SIGN :-Anil Shende

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
01	A340	04/08/14	Prod	C